

Work Order ID 151564

Wednesday, September 28, 2016 11:32:42 A

151564*Scrap*

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Item ID: D5460-1 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: PRELIM Stop ***NS2***
Item Name: Ceiling Angle
Start Date: 9/28/2016 Start Qty: 1.00 ***1*** Cust Item ID:
Required Date: 9/28/2016 Req'd Qty: 1.00 ***1*** Customer:
Reference: RA112396

Approvals: Process Plan: *Em* Date: *10/09/28* Tooling: Date: Run Start ***NR1***
QC: Date: SPC (Y/N): Date: Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D5460	A3								

200

0.00

200

QC

Quality Control

Memo

INSPECT RA112396

0.00

1 X D5460-1 B151219 ✓
1 X D5460-3 B151220 ✓
4 X D5460-9 B151223 ✓
2 X D5460-13 B151225 ✓
2 X D5460-7 B151222 ✓
2 X D5460-11 B151224 ✓

SCRAP/DESTROY AS PER INSPECTION SHEET

*charge to RD16-1012-01*

16-11-15 *DAS*
9
9-89

Picklist Print

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Work Order ID: 151564

151564

Parent Item: D5460-1

D5460-1

Parent Item Name: Ceiling Angle

Start Date: 9/28/2016

Required Date: 9/28/2016

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP REV: A NEW ISSUE 16/09/15 JFS VERIFIED BY: DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D5460-1 *D5460-1* Ceiling Angle		Manufactured	No				Each	0.0000	**	1		NOV 15 2016	DAS 9 9-89
D5460-11 *D5460-11* Fwd Channel		Manufactured	No				Each	2.0000	**	2		NOV 15 2016	DAS 9 9-89
					<u>Location</u>			<u>Loc Qty</u>		<u>Loc Code</u>			
					Return2016			2					
					151224			2		(2)			
D5460-13 *D5460-13* Aft Channel		Manufactured	No				Each	2.0000	**	2		NOV 15 2016	DAS 9 9-89
					<u>Location</u>			<u>Loc Qty</u>		<u>Loc Code</u>			
					Return2016			2					
					151225			2		(2)			
D5460-3 *D5460-3* Lower Angle		Manufactured	No				Each	1.0000	**	1		NOV 15 2016	DAS 9 9-89
					<u>Location</u>			<u>Loc Qty</u>		<u>Loc Code</u>			
					Return2016			1					
					151220			1		(1)			
D5460-7 *D5460-7* Aft Channel		Manufactured	No				Each	2.0000	**	2		NOV 15 2016	DAS 9 9-89
					<u>Location</u>			<u>Loc Qty</u>		<u>Loc Code</u>			
					Return2016			2					
					151222			2		(2)			

Picklist Print

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Work Order ID: 151564

151564

Parent Item: D5460-1

D5460-1

Parent Item Name: Ceiling Angle

Start Date: 9/28/2016

Required Date: 9/28/2016

Start Qty: 1.00

Required Qty: 1.00

D5460-9

Manufactured No

Each

4.0000

4

D5460-9

Hook

NOV 15 2016

DAS
9
9-89

Location

Loc Qty

Loc Code

Return2016

4

151223

4

4

Inspection Sheet Complete

RA112396

Customer QA Ref # RD16-1012-01

Part Number	Batch / Serial #	Quantity	Part Complete	Rev/CHG Current	New Paperwork	New Labels	Disposition	Work order #	Work order Instructions
D139-1012-041	B149479	1	☐ Yes	☐ Yes	☐ Yes	☐ Yes	RETURN TO SUPPLIER	151562	Was return from test fit. D139-1012-041 B149479 to be sent to Tulmar for rework. Net assy. will be return to customer after rework is complete for testing
D5460-1	B151219	1	☐ Yes	☐ Yes	☐ Yes	☐ Yes	DAMAGED/SCRAP	151564	Scrap on RD16-1012-01
D5460-3	B151220	1	☐ Yes	☐ Yes	☐ Yes	☐ Yes	DAMAGED/SCRAP	151564	Scrap on RD16-1012-01
D5460-9	B151223	4	☐ Yes	☐ Yes	☐ Yes	☐ Yes	DAMAGED/SCRAP	151564	Scrap on RD16-1012-01
D5460-13	B151225	2	☐ Yes	☐ Yes	☐ Yes	☐ Yes	DAMAGED/SCRAP	151564	Scrap on RD16-1012-01
D5460-7	B151222	2	☐ Yes	☐ Yes	☐ Yes	☐ Yes	DAMAGED/SCRAP	151564	Scrap on RD16-1012-01
D5460-11	B151224	2	☐ Yes	☐ Yes	☐ Yes	☐ Yes	DAMAGED/SCRAP	151564	Scrap on RD16-1012-01
0	0	0	☐ Yes	☐ Yes	☐ Yes	☐ Yes			
0	0	0	☐ Yes	☐ Yes	☐ Yes	☐ Yes			

QC Approval: P.D. _____

Date: 27-Sep-16 _____